



Established by Magnus Arvidsson

Date:2019-08-20

Approved by: Magnus Arvidsson

Document No.: **7.0**

Rev: 2 Page 1 av 8



# WELDING PLAN: EXC 3

**Project: Port Oxelösund**

**Order: 2019-30.1976**

Site Manager

Name

Wassim Zaoui

.....

Welding manager

Name

Magnus Arvidsson

.....

Delegated welding manager

Name

.....

City, Date Oxelösund 2019-12-06

## Content

---

1.0	Welding in general .....	3
1.1	General conditions .....	3
1.2	Appendices to welding plan .....	3
2.0	Welding .....	3
2.1	Tackwelds .....	3
2.2	Measures before welding .....	3
2.3	Measures during welding .....	3
2.4	Measures after welding .....	4
2.5	Acceptance Requirements .....	4
3.0	Welding consumables (Fillers) .....	4
3.1	Dimensions ..	4
3.2	Storage.....	4
4.0	Control of welded joints .....	5
4.1	Scope of control & documentation .....	5
4.2	4.2 Instructions for control of welded joints.....	5
5.0	WPS`s.....	
6.0	Welding sequences .....	7